

### ABSTRACT OF THE DISCLOSURE

A color toner composition including at least toner particles including at least a binder resin; a colorant and a release agent dispersed in the binder resin; and a titania as an external additive, wherein the colorant has an average dispersion particle diameter not greater than 0.5  $\mu\text{m}$ ; the release agent and the binder resin are insoluble to each other; the toner particles satisfy the relationship:  $0.05 \leq D_w/D_4 \leq 0.4$ , wherein  $D_w$  represents an average dispersion particle diameter of the release agent and  $D_4$  represents a weight-average particle diameter of the toner particles; and the titania has a segregation rate of from 0.5 to 5 %.

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